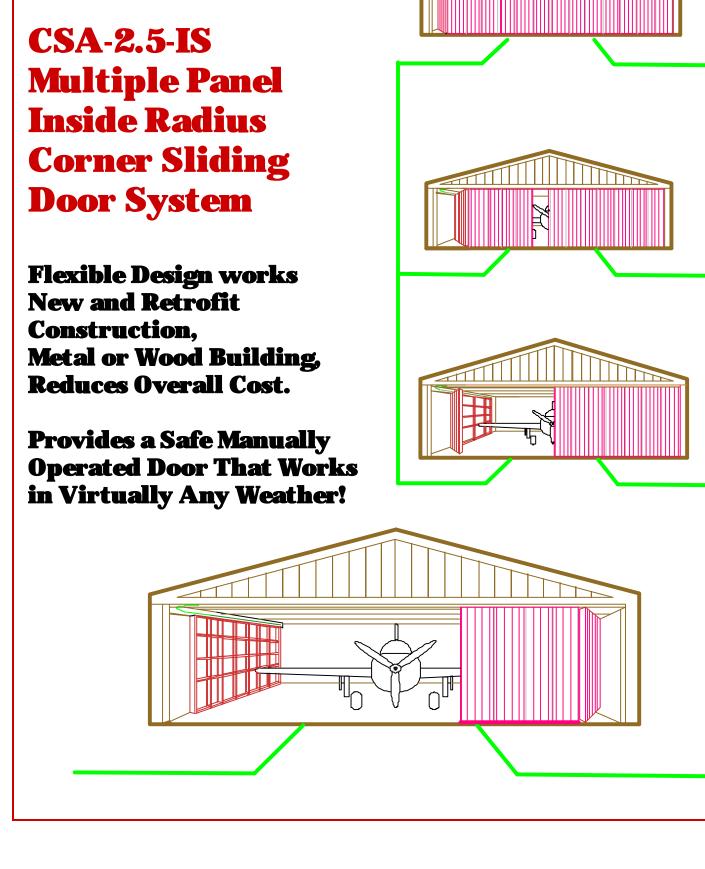


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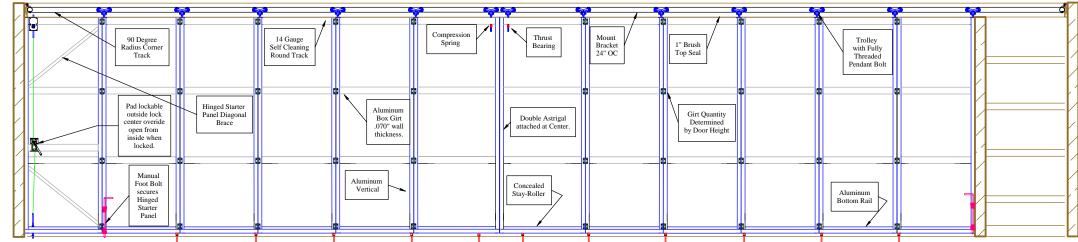
CSA-2.5 - IS Inside Sliding Door System

Lets you slide the door inside safely away from wind and weather

Hinged to the first Sliding Panel

This Very Special Design finally makes the Inside Slider concept work! Just like a garage door going sideways - Narrow panels only 40" wide, just the right width for a single sheet of steel covering, are perfectly sized to be hinged to each other and slide around the corner with out binding in the overhead This concept is also somewhat like a pocket door because it leaves the side wall usable for storage. Depending on the installation preference, the door stores within four inches of the wall. Shelves or work benches can be placed beside the stored door. One or two panels either larger or smaller than the standard 40" panel are supplied to make the door fit any opening.

Rear View Showing Starter Panel



CSA-5.0 Aluminum Components now available for high wind areas.

Building has minimum 40" return wall.

Rear View Showing No Hinged Starter Panel Hinged

this door system in almost any condition.

Door Support: In Post Frame Construction the top track is attached on the rear side of an extension below the end-wall truss. In Metal Construction track attachment is to the rear of the header of the framed opening. All the door weight is supported by this track. A 90 degree radius corner track routes the door around the corner and down the side wall for open storage. New doors can even be installed on old buildings with a minimum amount of retrofit work. New buildings should not require extensive structure design needed for powered doors. Wind load is transferred from the door to the overhead track and to the floor through the concealed stay rollers.

Pre-Assemled Panel option now available for standard sizes.

Top View Showing No - Starter Panel

Building Return wall greater than 40".

The Hinged Starter Panel is replaced with a standard sliding

panel with leading trolley as shown in this frame and used when

The door stores on the side wall using approximately 4-7/8 inches of

space each side. Optional exterior hinges are available to Out Swing the

The standard door slides two directions, half down each side wall, as shown in

these drawings but can slide just one direction if the necessary depth is

available in the building. Double tracking systems are also available for

White Vinyl Bottom Seal Standard supplied for the full width of the door and fits in

one of the two weather strip groves formed in the aluminum bottom rail. An optional

Brush seal is available for the second grove. Top seal is a 1" Brush Seal and

Aluminum Holder that is attaches on bottom of header, Side seals secure the door from

all types of weather. The bottom seal is intended to keep snow away from the

concealed stay-rollers and not interfere with their operation. An adhesive back foam

seal is supplied for the joint between each panel. Structural Aluminum Astragal closes

the building has a return wall deeper than 40'.

Starter Panel.

special applications.

off the center joint between door halves.

Typical 40' X 10' Door Frame Shown

Narrow Panel Width Design Allows Easy Door Movement

The door frame is constructed of high quality aluminum extrusions which have complex shapes to give maximum strength with

minimum weight. All members are maintenance free with the exposed aluminum pre-painted giving a long life finish. The component design makes for quick site assembly and low cost shipping. Reducing your overall cost considerably. Contact plant for pre assembly

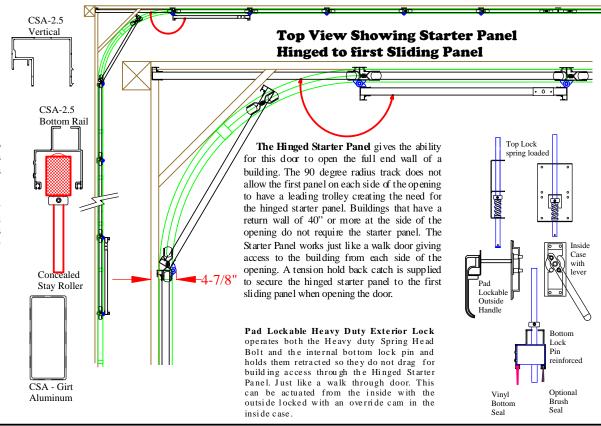
The narrow panel design provides simple – straight forward operation: Open the pad lockable hinged starter panel for access to the building. The multiple trolleys have bronze bushings and compression springs to allow the door to glide rolling around the corner. The

security of the concealed stay-rollers with stands wind pressure whether the door is closed or moving. One person can safely operate

CSA-2.5 Complex Structural Aluminum vertical rail components and bottom rail extruded from 6063-T3 material. Pre-painted white and will not rust or require maintenance. Unique shapes fit together easily, have a self trimming "J" trim feature and provides the ability to assemble easily in the field using TEK screws. Bottom Rail now includes double built in weather strip groves. Accepts standard vinyl or optional brush seals.

Concealed Stay Rollers are the key to the safe operation of this door. This heavy nylon roller on a steel pin is inserted into a hole drilled in the floor. There is one for each panel except the Starter Panel and they are easily removed after the door is open if need be. The bottom rail automatically fits over the roller as the door opens or closes and the door is secure from the wind. Foot Bolts are used to secure the hinged starter panel to the floor.

Extruded 1.5" x 3.5" Aluminum 0.070 wall thickness box tube girt snuggly fits into the aluminum vertical to create the door structure and provide the solid base needed for the exterior sheeting attachment. A smaller tube is used for the diagonal Brace in the hinged starter panel for truss like strength and allows virtually any sheeting options.



overhead Track and Trolley System. Heavy duty self cleaning Cannon BallTM round track combined with lifetime delrin wide base wheel trolleys with roller bearings provide smooth operation. The hand made comer radius track section includes welded brackets and splice collars for superior strength. Splice collars join each straight track section.. A Bronze Thrust Bushing lets the trolley pendant rotate in the door and a Compression Spring keeps tension on each trolley so multiple panels can float and go around the corner without binding in the track for single person operation. The trolley pendant bolt is fully threaded for maximum height adjustment and has an in/out adjustment nut. The 14 gauge straight track and 90 degree radius corner are supported 24" on center with side

mount brackets.

Door Support and Smooth

Operation are provided by the

Hinge is pre-punched for easy attachment to the rear of adjacent verticals or the building column. This is securely attached to the vertical at each girt and bottom rail with a Lock Head Tek screw, each part is a standard industry components from the overhead door industry. Optional exterior hinges are available to out swing the starter panel.